



## **INFORMATION BULLETIN**

### **CUTTING BLADE OPTION**

9/08/2009

**Description** This is optional cutting blade and cutting technique information for TGI® Spacer.  
If you are bending your IGU frames, this is not a substitute for the cutting blade supplied by your equipment vendor.

#### **Blade details**

Diameter: 100mm (3.94")  
Center hole diameter: 22mm (0.866")  
Thickness: 1mm (0.04")  
Teeth: 128  
RPM: 3,500 minimum  
Description: Solid tungsten carbide, 12% cobalt, sub micron grain size or better

#### **Vendor Information**

American Cutting Edge Inc. & Strider Co.  
985 Senate Drive  
Centerville, Ohio 45459  
888-252-3372

#### **Technique**

Cutting through the stainless steel portion of TGI Spacer first may prolong the life of the blade.

#### **Purchasing Options**

- Direct from the vendor. Vendor information is included above.
- Other vendors
- New blades from TGI. Contact your TGI representative for further information.